

ZChem Specialities Pvt. Ltd.

Global Pioneer in NDT Consumables & Equipment



Inspection Certificate (In accordance with EN 10204 Type-3.1)

Product: ZChek 9E Black

Non-Fluorescent MPI Suspension

Batch No.: 240636

Mfg. Date: 06/24

We certify that the above product, when tested at the time of manufacturing meets the following requirements

- ASME Boiler and Pressure Vessel Code 2010, 2013, 2017, 2019, 2021, 2023 Edition Section V, Nondestructive Examination including, Article 7, including 2005, 2006, 2008, 2009b and 2011a Addenda, paragraph T-731, paragraph T-765 and Article -25 as applicable.
- ASTM E 709-21 paragraph 2.2
- AMS 3041F, AMS 3043E, AMS 2641D

| Parameter | Test Method | Quality requirement | Batch Result |
|---------------------------|------------------------------|---|------------------------------|
| Contamination | AMS 3041F-3.3.1 | No foreign material, scum, or agglomeration | Confirms |
| Concentration | AMS 3041F-3.3.2 | 1.0-2.4ml per 100ml | 1.7ml per 100ml |
| Sensitivity | AMS 3041F-3.3.3 | 6 Hole indication shown | 6 Hole indication |
| Color | AMS 3041F-3.3.4 | Black | Black |
| Particle size | AMS 3041F-3.5 | < 2 % residue on 45µ mesh | 1.6 % residue on 45μ mesh |
| Mechanical durability | AMS 3041F -3.6 | Retain initial sensitivity and color | Confirms |
| Spray ability and leakage | AMS 3043E-3.4 | No perceptible leakage. Uniform spray pattern and No chunking and clogging of the nozzle | Confirms |
| Viscosity | AMS 2641D-3.2.2 | < 3cSt @ 38 deg. C | 2.41cSt @ 38deg.C |
| Flash point | AMS 2641D- 3.2.1.1 Type-1 | > 93deg.C | 104deg.C |
| Odor | AMS2641D- 3.2.6 | No offensive, No objectionable odor | Confirms |
| Color | AMS 2641D-3.2.7 | Not darker than No.1 ASTM color | Confirms |

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- ASTM E3024/E3024M-22A
- ASTM E1444/E1444-21 Paragraphs 5.8.2,5.8.3 & 5.8.5
- ASTM E 709-21, Paragraphs 8.1,8.2,8.4, 8.4.3, 8.4.4,8.4.4.1,8.4.5,& 8.4.6
- EN ISO 9934-2-2015

| Parameter | EN ISO 9934-2 | Quality requirement | Batch Result |
|--|---------------|---|---|
| Performance | 7.1 | Indication on Reference block-1 Reference block-2 | Pass Length-6cm |
| Color | 7.2 | Black liquid | Color identical |
| Particle size | 7.3 | d> 1.5μm -d< 40 μm | dl(10%)=0.635μm da(50%)=1.76μm du(90%)=4.26μm |
| Flash point | 7.7 | Report as found | 104deg.C |
| Viscosity | 7.9 | Less than 5.0mPa @ 20deg.c | 4.0mPa @ 20deg.C |
| Mechanical stability test Short term test | 7.10 | No degradation in sensitivity | Pass |
| Foaming | 7.11 | No significant foaming | Pass |
| Storage stability | 7.13 | | 3 years |
| Content of sulphur | 7.15 | < 200ppm | 33ppm |
| Content of halogens (chlorine & fluorine) | 7.15 | < 200ppm | 65ppm |

Notes

- 1. Bulk material has a minimum shelf life of 5 years and Aerosol has minimum shelf life of 3 years.
- 2. EN ISO 9934-2 (7.15) specification require test results stated in ppm, but some require in percentage. To convert ppm to percentage, divide the ppm value by 10,000.

Signature

Manager Operations



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