

ZChem Specialities Pvt. Ltd.

Global Pioneer in NDT Consumables & Equipment



Inspection Certificate (In accordance with EN 10204 Type-3.1)

Product: F9W

Fluorescent Powder for Wet Method Magnetic Particle Inspection

Batch No.: 230572 Mfg. Date: 05/23

We certify that the above product, when tested at the time of manufacturing meets the following requirements

• ASME Boiler and Pressure Vessel Code 2010, 2013, 2017, 2019, 2021 Edition Section V, Nondestructive Examination including, Article 7, including 2005, 2006, 2008, 2009b and 2011a Addenda, paragraph T-731, paragraph T-765 and Article -25 as applicable

• AMS-3044G

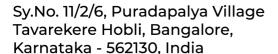
Parameter	Test Method	Quality requirement	Batch Result
Contamination	AMS 3044G-3.2.1	No foreign material, scum, or agglomeration	Confirms
Color	AMS 3044G-3.2.2	Fluorescent in the yellow green range	Fluorescent yellow green
Particle size	AMS 3044G-3.2.3	< 98% of weight shall pass through 3in(76mm) diameter (Us standard) 325 sieve	Confirms
Magnetic Extraction	AMS 3044G -3.2.4	Retain initial sensitivity and color	Confirms
Sensitivity	AMS 3044G -3.2.5	5 Hole indication	5 Hole indication
Durability	AMS 3044G -3.2.6	No degradation	No degradation

- ASTM E1444/E 1444M-21 Paragraphs 5.8.2, 5.8.3,5.8.4 & 5.8.5
- ASTM E3024/E3024M-22A
- ASTM E709-21, Paragraphs 8.1, 8.2, 8.3.4, 8.4, 8.4.3, 8.4.4, 8.4.4.2,8.4.5

Doc.No.-QC/MPI05/Nov-22

Page 1 of 2













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EN ISO 9934-2-2015

Parameter	EN ISO 9934-2	Quality requirement	Batch Result
Performance	7.1	Indication on Reference block-1 Reference block-2	Pass Length-6cm
Colour	7.2	Fluorescent Yellow green	Color identical
Particle size	7.3	d> 1.5μm -d< 40 μm	dl(10%)=6.24μm da(50%)= 11.14μm du(90%)=20.88 μm
Fluorescence coefficient	7.5	> 1.5cd/W	2.3cd/W
Storage stability	7.13		5 years

Notes

- $Bulk\ material\ has\ a\ minimum\ shelf\ life\ of\ 5\ years\ and\ Aerosol\ has\ minimum\ shelf\ life\ of\ 3\ years.$
- EN ISO 9934-2 (7.15) specification require test results stated in ppm, but some require in percentage. To convert ppm to percentage, divide the ppm value by 10,000.

Signature

Manager Operations



Doc.No.-QC/MPI05/Nov-22

Page 2 of 2







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