

## **ZChem Specialities Pvt. Ltd.**

Global Pioneer in NDT Consumables & Equipment



### **Inspection Certificate (In accordance with EN 10204 Type-3.1)**

**Product: ZChek WP** 

## White Contrast Paint

Batch No.: 230833 Mfg. Date: 08/23

We certify that the above product, when tested at the time of manufacturing meets the following requirements

• ASME Boiler and Pressure Vessel Code 2010, 2013, 2017, 2019, 2021 Edition section V, Nondestructive Examination including, Article 7, including 2005, 2006, 2008, 2009b and 2011a Addenda, paragraph T-731 and Article 25 as applicable.

#### • EN ISO 9934-2-2015

Parameter	EN ISO 9934-2	Quality requirement	Batch Result
Performance	7.1	Equal to standard	Pass
Color	7.2	Equal to standard	Pass
Flash point	7.7	-20deg.C bulk	-20deg.C bulk
Sulfur content	7.15	< 200ppm	24ppm
Halogen content	7.15	< 200ppm	32ppm

#### • Internal quality checks

Parameter	Internal checks	Quality requirement	Batch Result
Appearance	QC/TP/001	White opaque liquid	White opaque liquid
Viscosity (Ford cup B4)	QC/TP/023	9-15sec	14.37sec
Fineness of dispersion (Hegman type gauge)	QC/TP/024	0.0-10μ	5μ
Solid content	QC/TP/008	23-27gm	25.65gm
Drying test	Visual	Equal to standard	Pass
Spray Test	QC/TP/003	Even smooth film	Pass

Doc.No.-QC/MPI01/Nov-22

Page 1 of 2













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#### Notes

- Bulk material has a minimum shelf life of 5 years and Aerosol has minimum shelf life of 3 years. 1.
- The Flash point requirement 7.7 for ISO 9934 is not applicable due to the flammable nature of the aerosol packing. The carrier fluid flash point is -20deg.C

Signature

**Manager Operations** 



Doc.No.-QC/MPI01/Nov-22











